

## HEDELIUS - Vertikal CB 80 / 3200 (1125-3140043)



**Control type**  
CNC

**Construction year**  
2002

**Machine no.**  
1125-3140043

**Make**  
HEDELIUS - Vertikal

CNC traveling column machining center Hedelius

Furnishing:

- HEIDENHAIN control TNC426
- chip conveyor
- Coolant system 350 / 2.5 bar
- Working area hood

Machining values:

- max. milling capacity: 600cm<sup>3</sup>/min
- max. drilling Ø: 44 mm
- max. thread Ø: M30

operating hours:

- control on = 68283 hours
- machine on = 67782 hours
- program run = 20891 hours

## Machine attributes

x-travel:	3200 mm
y-travel:	800 mm
z-travel:	600 mm
spindle taper:	SK40
turning speeds:	50 - 12000 U/min
no. of workpieces in the magazine:	30 Stück
table surface area:	3900 x 750 mm
rapid travel x/y/z:	12/12/12 m/min
total power requirement:	29 kW
weight of the machine ca.:	15000 kg
dimensions of the machine ca.:	7200 x 3500 x 3100 mm

## Machine images



