

**ERMAK SPEED BEND PRO 4.220**  
**(1125-2300006)**



**Control type**  
 CNC

**Construction year**  
 NEU

**Machine no.**  
 1125-2300006

**Make**  
 ERMAK

HIGH-SPEED hydraulic press brake with  
 increased installation height  
 increased cylinder stroke  
 increased projection

Furnishing:

- DELEM CNC control model DA 66T
- swiveling touch screen control unit
- 7 controlled axes : Y1 - Y2 - X - R - Z1 and Z2, as well as CNC crowning
- electr. controlled backgauge X-axis = 800 mm / R-axis = 250 mm
- on ball screws
- controlled electr. Stop fingers Z1 + Z2
- split deer foot upper tool Roleri 135.85.R08, "System A"
- with additional crowning of the upper wedge
- Universal die block
- LEUZE light barrier behind d. machine
- BOSCH/HOERBIGER hydr. components

- SIEMENS - electrical system
  - FIESSLER AKAS laser protection device in front of the machine (incl. FPSC)
  - 2 front support arms with SLIDING system (slide bearing)
  - Double foot control
  - CE mark / declaration of conformity
  - Operating manual: Machine and control in German
  - Safety manual : press brakes
- Special equipment included:
- electric central lubrication

## Machine attributes

pressure:	220 t
chamfer lenght:	4100 mm
distance between columns:	3600 mm
daylighth:	550 mm
throat:	410 mm
stroke:	275 mm
working feed:	10,0 mm/sec
return speed:	185 mm/sec
quantity of oil:	300 l
Control:	DELEM DA 66T
total power requirement:	18,5 kW
weight of the machine ca.:	13900 kg
dimensions:	5150 x 2250 x 3000 mm

## Machine images



