

## ERMAK HVR 3106 (1125-3320055)



**Control type**  
 CNC

**Construction year**  
 2007

**Machine no.**  
 1125-3320055

**Make**  
 ERMAK

- gate-guided CNC guillotine shears
- CYBELEC CNC control, model DNC 60
- \* Backgauge preselection - X axis
- \* Cutting gap & cutting angle adjustment
- \* Number of pieces
- \* Cutting length limitation
- \* Material selection, including sheet thickness
- \* Cutting line lighting
- motorized backgauge, travel = 1,000 mm (X axis)
- rear sheet metal slide
- 1x side stop 1000 mm
- 2x front support arms 1000 mm
- Ball transfer units in the front support table
- hinged finger guard, with safety switch
- Safety device behind the machine
- foot switch
- CE mark/Declaration of Conformity
- Operating manual: Machine and control in German
- Knives were reground and new slide rails were installed

\*\* including special equipment:

- Pneumatic sheet metal holding device

## Machine attributes

sheet width:	3100 mm
plate thickness:	6 mm
distance between columns:	3400 mm
cutting angle:	0,5 - 1,5 °
work height max.:	900 mm
rear stop:	1000 mm
down holder:	14 Stück
Control:	CYBELEC DNC 60
oil volume:	150 l
no. of strokes:	16 - 24 Hub/min
total power requirement:	11 kW
weight of the machine ca.:	8300 kg
dimensions of the machine ca.:	4980 x 2200 x 2190 mm

## Machine images



