

## BERG & SCHMID GBS 218 Eco AutoCut (1125-4100)



**Control type**  
konventionell

**Construction year**  
NEU

**Machine no.**  
1125-4100

**Make**  
BERG & SCHMID

**Location**  
D-49779 Niederlangen

Berg & Schmid metal band saw GBS 218 eco AutoCut robust 400 volts  
Metal band saw with continuously adjustable band speed, miter up to  
60°, automatic cooling and AutoCut feed system - for sawing steel and stainless  
steel and aluminum profiles.

AutoCut system:

- Automatic saw frame lowering via the hydraulic cylinder with stepless  
Adjustable feed and limit switch at the end of the cut.
- Fast lowering of the saw frame from the rest position to the workpiece,  
then switch to the normal saw feed (e.g. for marking).
- Manual operation: The hydraulic cylinder works as a brake cylinder (e.g. for  
release). The brake cylinder allows the saw to be in any position during the  
return stroke  
be positioned.

## Machine attributes

cutting diameter:	220 mm
saw band length:	2455 mm
cutting width:	230 mm
cutting speed:	35 + 70 m/min
dimensions of saw-band:	2455 x 27 x 0,9 mm
:	90 mm
:	90 mm
:	90 x 100 mm
:	150 mm
:	150 mm
:	150 x 210 mm
:	220 mm
:	210 mm
:	230 x 185 mm
total power requirement:	1,2 kW
weight of the machine ca.:	0,24 t
dimensions of the machine ca.:	1,2 x 0,6 x 1,7 m

## Machine images

